

UNA 1ST ROUND TECH PACK

Style Name:	LONG SLEEVE T-SHIRT			Date:	5/4/2021
Season:	SPRING 21		Sample Size:	SMALL	
SEAM:	STITCHING:	CONSTRUCTION:			
Neck/shoulder	Two needle bottom cover stitch	Ribbed neck trim on fold attached with two needle cover stitch. Self tape at back neck seam to shoulder seam with two needle chain stitch			
Armhole	Serged Edge	Serged joined seam			
Sleeve inseam	Serged Edge	Serged joined seam			
Sleeve Opening	Serged Edge	Ribbed cuff on fold			
Bottom Opening	Two needle bottom cover stitch	5/8 in. seam allowance			
Front Piece Graphic	No stitch	In the center of front piece. 9 3/4 in. from hps. 12 1/2 in. across front. Letters 1 in. tall			
Back Piece Graphic	No stitch	In the center of the back piece. 9 1/4 in. from hps. 12 1/2 in. across back. Letters 1 1/2 in. tall			
Right Sleeve Graphic	No stitch	Graphic is placed 4 1/2 in. from sleeve seam. 4 1/8 in. from side seam			
Left Sleeve Graphic	No stitch	Graphic is placed 3 1/2 in. from sleeve seam. 4 3/4 in. from side seam			
Graphic Label	No stitch	Graphic label placed 3/4 in. from collar			
Care Label	No stitch	Care label placed directly under Graphic label			